Molecular-Level Understanding of Continuous Growth from Iron-Oxo Clusters to Iron Oxide Nanoparticles


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Supporting Information

ABSTRACT: The formation of inorganic nanoparticles has been understood based on the classical crystallization theory described by a burst of nucleation, where surface energy is known to play a critical role, and a diffusion-controlled growth process. However, this nucleation and growth model may not be universally applicable to the entire nanoparticle systems because different precursors and surface ligands are used during their synthesis. Their intrinsic chemical reactivity can lead to a formation pathway that deviates from a classical nucleation and growth model. The formation of metal oxide nanoparticles is one such case because of several distinct chemical aspects during their synthesis. Typical carboxylate surface ligands, which are often employed in the synthesis of oxide nanoparticles, tend to continuously remain on the surface of the nanoparticles throughout the growth process. They can also act as an oxygen source during the growth of metal oxide nanoparticles. Carboxylates are prone to chemical reactions with different chemical species in the synthesis such as alcohol or amine. Such reactions can frequently leave reactive hydroxyl groups on the surface. Herein, we track the entire growth process of iron oxide nanoparticles synthesized from conventional iron precursors, iron-oleate complexes, with strongly chelating carboxylate moieties. Mass spectrometry studies reveal that the iron-oleate precursor is a cluster comprising a tri-iron-oxo core and carboxylate ligands rather than a mononuclear complex. A combinatorial analysis shows that the entire growth, regulated by organic reactions of chelating ligands, is continuous without a discrete nucleation step.

INTRODUCTION

The formation mechanism of inorganic colloidal nanoparticles has been generally understood by classical colloid chemistry based on nucleation and growth processes. The thermodynamic aspects of nucleation—the generation of small solid-phase crystals from the assembly of minimal binding units (monomers)1−3—are important for regulating the entire

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nanoparticle formation process. The free energy of nuclei can be estimated as the sum of surface and bulk free energies.\(^3\) Owing to the strong dependency of surface energy on size, a critical size exists below which dissolution of thermodynamically unstable particulates occurs. To overcome the thermodynamic energy barrier to nucleation, the monomer concentration needs to exceed the supersaturation level, whereby a significant number of monomers form stable nuclei. During the homogeneous nucleation process to synthesize nanoparticles, supersaturation of monomers can be induced by various methods including rapid injection of precursors into a hot surfactant solution, gradual "heat-up" of the reaction mixture, and conversion of the precursors into monomers with reduced solubility.\(^4\)−\(^9\) Recent studies reveal that monomers with different chemical states, such as small molecular species and clusters containing a few metal atoms or ions,\(^10\)−\(^14\) participate in the formation of colloidal nanoparticles. In the subsequent growth regime, nuclei grow into nanoparticles via monomer attachment or coalescence events between the particles.\(^12\),\(^13\)−\(^17\) The surface energy of the growing nanoparticles controls not only the growth rate but also their resulting sizes and morphologies.\(^13\)

Various experimental approaches have been employed to understand the formation mechanisms of nanoparticles.\(^5\),\(^6\),\(^19\)−\(^27\) These are mostly focused on semiconductor nanoparticles as can be easily tracked with their size-specific optical properties. The formation of the nanoparticles is generally controlled by dynamic fluctuations between the growing nanoparticles and surface ligands, which bind to both molecular precursors and monomers.\(^6\),\(^28\)−\(^31\) The strength of the binding moieties affects important stages during the growth of nanoparticles. For example, weakly binding moieties, such as CdSe–amine bonding, are susceptible to fast decomposition of the molecular precursors to generate a burst of nuclei.\(^28\)−\(^31\) In the opposite case, in the presence of strongly binding moieties, such as CdSe–phosphonate bonding, the rate of nucleation is reduced by delaying the precursor decomposition.\(^6\) In addition, the reactivity of the chalcogenide source and the reaction temperature concurrently influence the regulation of the growth rate. Important roles of intermediates during the growth from precursors to nanoparticles have also been observed in several systems of metal chalcogenide nanoparticles.\(^32\)−\(^34\)

The formation mechanism of metal oxide nanoparticles can be inherently different from that of metal chalcogenides due to several unique chemical aspects of their synthesis process. During a typical synthesis of metal oxide nanoparticles, molecular precursors include metal carboxylate moieties and the carboxylate group stays on the surface of the nanoparticles throughout the process. The carboxylate binding moieties include oxygen atoms and normally act as an oxygen source during the formation of metal oxide nanoparticles. Based on the hard/soft acid–base theory, carboxylates are a hard base. As a result, they can strongly coordinate hard metal ions, such as Fe\(^{3+}\), on the surface of the metal oxide nanoparticles.\(^35\) When the carboxylate ligands on the surface of precursors or nanoparticles are eliminated by thermal decomposition or chemical reaction, the reactive hydroxyl groups or radicals are
temporarily retained on the metal ions. Chemical reactions between them can induce direct interactions between nanoparticles and frequently promote the growth of metal oxide nanoparticles. Such unique thermodynamic characteristics of carboxylate moieties and their mechanistic behaviors imply that they may strongly control the formation of metal oxide nanoparticles from the initial transition of molecular precursors to small particulates and to the growth into large nanoparticles. In this case, the size of the particles in the range below the critical nucleus size, where intermediate species are thermodynamically unstable, typically observed in the formation of other types of nanoparticles, can become narrow or even absent.

Herein, we used various characterization methods including matrix-assisted laser desorption/ionization time-of-flight mass spectrometry (MALDI-TOF MS), nuclear magnetic resonance (NMR) spectroscopy, transmission electron microscopy (TEM), and in situ X-ray scattering to study the entire formation process of iron oxide nanoparticles. We confirmed that iron-oleate complexes, the representative precursors of iron oxide nanoparticles, have a cluster structure containing a tri-iron-oxo carboxylate (Figure 1a,b). More importantly, we reveal that the entire process is continuous without any discrete nucleation event (Figure 1c,d), whereas the growth from tri-iron-oxo clusters to larger-sized iron-oxo clusters and eventually to iron oxide nanoparticles is driven by esterification of ligand moieties. Our findings provide new insights regarding the importance of ligand binding moieties and their reactions in metal oxide nanoparticle formation.

**RESULTS AND DISCUSSION**

**Characterization of Iron-Oleate Complexes.** We study the complete growth process of the formation of iron oxide nanoparticles from iron-oleate precursors. The oleate ligands strongly bind to the metal center of the precursors and passivate the surface of the growing nanoparticles. As the energetics of precursors determines the chemical transformation in the early stage, identification of the precursor structure is a prerequisite for understanding the initiation of the reaction. We first characterized the iron-oleate complex by MALDI-TOF MS, Fourier transform infrared (FT-IR), and near-infrared spectroscopies.

MALDI-TOF MS is a powerful tool to characterize the exact molecular weight of metal–ligand complexes with minimal molecular fragmentation. The mass spectrum of the iron-oleate complex, which was synthesized from the reaction of iron chloride hexahydrate and sodium oleate, shows two main peaks (m/z = 1872 and 1591) in the high-mass region, as shown in Figure 2a. Isotope calculation of the main peak at m/z = 1872 confirms that the chemical structure of the iron-oleate complex is [Fe₃O(C₁₇H₃₃COO)₆]⁺, which we refer to as a tri-iron-oxo carboxylate complex (Figure 2b). The six coordinating oleate groups are further verified by comparing the molecular weight difference of the iron-oleate (m/z = 1872) with those of iron-stearate (m/z = 1884) and iron-linoleate (m/z = 1860) complexes, which show differences of +12 and −12 Da, respectively. Given that stearate (MW = 283.27 Da), oleate (MW = 281.25 Da), and linoleate (MW = 279.23 Da) have similar structures with a difference of 2 Da of the two hydrogen atoms, the measured difference of 12 Da indicates that all the complexes contain six ligands (Figure 2c). Another main peak at m/z = 1591, with a difference corresponding to the mass of oleate ions, originates from the fragments of the iron-oleate complex during the measurement. TOF-TOF analysis further supports that the parent iron-oleate peak (m/z = 1872) can be broken into another main peak (m/z = 1591) (Figure 2d). It is noteworthy that a coordinated structure with six long-chain carboxylates are consistently observed regardless of the chemical structures of the ligands.
The presence of a tri-iron-oxygen center in the iron-oleate complex is supported by various spectroscopic measurements, which have been commonly used to characterize various metal carboxylates containing metal-oxo centers. The triangular structure strongly absorbs near-infrared light at 935 nm (Figure 2f). This absorption band is assigned to the $\varepsilon_{\text{A1g}}$ to $\varepsilon_{\text{T1g}}$ electron transition in the pseudo-octahedral Fe$^{3+}$ ion. A similar structure having a shorter carboxylate chain presents a comparable absorbance at 965 nm. On the contrary, iron chloride, which does not contain a metal oxygen center, barely absorbs near-infrared light (800–1300 nm). The vibrational mode of Fe$_3$O is observed at approximately 600 cm$^{-1}$ in the IR spectrum (Figure S1). The wavenumber for this absorption is consistent with the previous report on trinuclear-oxo carboxylate complexes. The binding nature of carboxylate ligands within the complex can be verified by comparing the wavenumber difference between the symmetric and asymmetric vibrations of the carboxyl group. The wavenumber difference of 160 cm$^{-1}$ indicates that the oleate ligand is bound to iron in the bridging mode. In the structure of the iron-oleate complex, three iron ions are bound to the central $\mu_3$-oxygen, and six carboxylates bridge the iron ions, as illustrated in Figure 1a,b. The tri-iron-oxide carboxylate complex, [Fe$_3$O-(RCOO)$_3$)$_2$$^{5+}$, has been reported as a stable triangular structure. Overall chemical composition of iron-oxo-oleate is proposed as [Fe$_3$O(C$_{18}$H$_{33}$O$_2$)$_6$]$^{5+}$[C$_{18}$H$_{33}$O$_2$]$^{6-}$, based on elemental analysis (Table S2).

Consistent occurrence of iron-oxo-oleate is also observed during the formation of iron oxide nanoparticles from different iron precursors including iron chloride (FeCl$_3$), iron acetylacetonate (Fe(acac)$_3$), and iron nitrate (Fe(NO$_3$)$_3$). When high enough temperature is applied to activate the precursor salts to be decomposed, the peak patterns from the two different mixtures (Fe(acac)$_3$ + oleic acid and Fe(NO$_3$)$_3$ + oleic acid), shown in Figure 2f, are nearly identical to that of iron-oleate complex synthesized using FeCl$_3$. The common appearance of trinuclear-oxo-oleate in several synthetic pathways confirms the structural stability and similarity of the events at the early stage of the synthesis. We could elucidate the structure of iron-oleate precursors, which are generally used for the synthesis of iron oxide nanoparticles. Our findings demonstrate that the iron-oleate precursor is not a complex containing a single metal atom center but a cluster with three iron ions bound to $\mu_3$-oxygen.

**Continuous Growth Mechanism of Iron Oxide Nanoparticles.** We studied the formation process of iron oxide nanoparticles from the iron-oxo-oleate complexes by using NMR spectroscopy, MALDI-TOF MS, and aberration-corrected TEM. Briefly, the reaction rate is controlled to be slow by keeping the temperature below 200 °C to allow a time-series analysis of the ongoing reaction and avoid complications that might occur at high temperatures (Figure S6). 1-Decanol is used for multiple purposes including as a solvent and a reaction promoter.

When the iron-oxo-oleate complex is reacted with an excess amount of 1-decanol at 100 °C, the solution gradually turned dark brown from reddish-brown. The products of this reaction are tracked by NMR spectra to investigate the reaction mechanism. Two strong peaks ($\delta_H = 4.06, 2.29$) that correspond to the ester group are observed in the NMR spectra (Figure 3a). The ester peaks presumably originate from decyl olate, which is produced from the esterification of 1-decanol and the oleate group in the iron-oxo-oleate complex. The presence of decyl olate from the beginning of the reaction indicates that the formation of nanoparticles is initiated by the esterification reaction of the ligands strongly binding to the tri-iron $\mu_3$-oxygen core. NMR and LC-MS analyses of the byproducts from the reaction mixture also confirm that decyl olate is produced from the esterification reaction (Figures S7 and S8). The extent of reaction is...
Fe₄, Fe₅, and Fe₆ species is noticed after the onset of Fe₂, Fe₄, and Fe₅ implies that a portion of the trinuclear-oxo esteri
groups.23,50,51 Removing the carboxylate ligands and generating hydroxyl formation as it can result in the activation of a metal center by reaction is important at the initial phase of the nanoparticle regulating the steric hindrance of ligands. The esteri
between the precursor and alcohol can be controlled by oxygen core are estimated by DFT calculation. (c) Relative formation energy of the iron-oxygen core. The formation energy of the Fe₃O core is set
Table S3). (c) Relative formation energy of iron-oxo clusters. The formation energy of the Fe₃O complex is set as 0. (e) Binding energy of ligands. The binding energy of ligands is calculated by subtracting the total energy with and without ligand binding moieties.

quantitatively analyzed by comparing the integration of NMR peaks for hydrogen adjacent to the ester group using hydrogen bound to the C=C double bond of the oleate group as a reference, which remains constant throughout the reaction (Figure 3a−c). The continuous increase in peak intensity of the hydrogen adjacent to the ester indicates prolonged esterification. In addition, shorter ligands are introduced to investigate the steric effect of ligands of iron-oxo clusters on the rate of esterification (Figure S9). The esterification reaction with shorter ligands (C₄) is 1.15 times faster than that with longer ligands (C₁₈), indicating that the reaction between the precursor and alcohol can be controlled by regulating the steric hindrance of ligands. The esterification reaction is important at the initial phase of the nanoparticle formation as it can result in the activation of a metal center by removing the carboxylate ligands and generating hydroxyl groups.

The reaction mechanism can be more specifically investigated by using MALDI-TOF MS, which is suitable for tracing the size distribution of nanomaterials of <5 nm (Figure 3d−f). At the very early stage, when carboxylate ligands of iron-oxo-oleate react with the alcohol, various populations of iron-oxygen species containing different numbers of metal centers emerge in the mass spectra. Particularly, the evolution of Fe₂, Fe₄, Fe₆, and Fe₈ species is noticed after the onset of esterification (Figure 4a,b and Table S3). The formation of Fe₂, Fe₄, and Fe₈ implies that a portion of the trinuclear-oxo cluster is decomposed into smaller activated units after esterification, which can, in turn, form larger units by attaching to undecomposed trinuclear-oxo clusters. To support the suggested growth pathway, the stability of the growing iron-oxo clusters is examined by density functional theory (DFT) calculations. In DFT calculations, the metal-oxo core and carboxylate binding groups of the surface ligands are only introduced as they are the major contributors to the energy of the iron-oxo complexes. The initial structures of different iron-oxo complexes with an increasing number of metal ions (i.e., Fe₂O, Fe₃O₂, Fe₄O₃, and, Fe₅O₄) are chosen based on our MS analysis and geometrically optimized to calculate the energy of complex formation and ligand binding (Figures 4b and S10). The formation energy of iron-oxo complexes with surface ligands presents a decreasing tendency as the size of the complexes increases (Figure 4d), otherwise showing an increasing tendency without surface ligands (Figure 4c). In addition, the calculated binding energy of the carboxylate ligands on the iron-oxo core is distinctly larger than that of other types of surface ligands (Figure 4e). These results show that the strongly binding ligands reduce the formation energy of intermediate complexes, driving the pathway with a continuously increasing number of metal ions (Figure 1d).

Subsequently, through the aging process, these small iron-oxygen species gradually grow to large-sized clusters and eventually into nanoparticles typically observed in the synthesis of iron oxide nanoparticles, as presented in Figure 3e. The continuous removal of oleate ligands by esterification (Figure 3b) occurs simultaneously with continuous growth of nanoparticles from the starting tri-iron μ₃-oxygen clusters. The iron-oxygen core can be gradually grown into larger species by condensation between hydroxyl groups of the iron-oxo clusters, which is formed after esterification of oleate ligands. Because the rate of the condensation of hydroxyl groups on the transition metal cores is fast enough, the rate of continuous growth of iron oxide nanoparticles highly depends on the rate of esterification. The temperature-dependent ¹H NMR measurement shows that the rate of esterification is positively proportional to the temperature (Figure 3c). The temporal profile of the most dominant mass also reveals a pattern similar to that of the temperature-dependent rate of esterification (Figure 3f). It is noteworthy that continuous growth of
nanoparticles, with the absence of distinct nucleation, is universally observed over a broad temperature range from 100 to 140 °C (Figures S11 and S12).

Continuous growth can also be examined by TEM characterization of sample aliquots taken during aging at 140 °C (Figure 5a−c). Samples for TEM analysis are prepared on graphene substrates. Because of its high electrical and thermal conductivity, the graphene substrate can minimize the electron beam effect during the TEM characterization. Additionally, graphene minimizes the scattering of incoming electron beams, thereby improving the contrast of small clusters. In the early stage of the reaction (0 h), clusters with 3−10 atoms are observed (Figures 5a and S12), and the number of atoms per cluster increases with reaction time (Figures 5b and S13). The clusters grow into small-sized nanoparticles (1.5−2.5 nm) after aging for 24 h (Figures 5c and S14). The TEM images of the iron-oxo clusters and iron oxide nanoparticles are consistent with the mass spectra, and both characterization data sets reveal continuous growth from molecular clusters to solid oxide nanoparticles without distinct nucleation.

The continuous growth mechanism is confirmed in the ensemble level by in situ X-ray scattering measured at different angles. An in situ X-ray scattering technique has been frequently used for real-time observation of nucleation and growth processes. At a small-angle regime, iron-containing compounds are the dominant scattering species, which have a high relative scattering length density with respect to background solvent. A Guinier plot is applied to derive the radius of gyration of iron-containing species, as it can suggest dynamic changes in the ensemble of the system. A gradual increase in radius of gyration is observed, consistent with the observations from other measurements, indicating the continuous growth of iron-oxo clusters induced by esterification (Figure 6a,b). Moreover, the radius of gyration acquired from Guinier plots shows temperature dependency, as confirmed from NMR spectroscopy and MALDI-TOF MS (Figure 6c). X-ray scattering at the wide-angle regime includes
crystallographic information on emerging iron oxide nanoparticles. The growth of clusters into nanoparticles is verified by the gradual appearance of the (311) lattice plane of iron oxide nanoparticles (Figure 6d,e). Sharp scattering peaks of the nanoparticles synthesized at high temperatures show that the crystal domain size of the product increases with increasing reaction temperature (Figure 6f).

NMR spectroscopy, mass spectrometry, electron microscopy, and X-ray scattering techniques provide consistent results supporting continuous growth from trinuclear-oxo clusters into larger iron-oxo clusters followed by the formation of iron oxide nanoparticles. Based on these characterization results, we suggest a new growth mechanism, a continuous growth model, which is induced by the controlled organic reaction between the strong binding ligands on the clusters and added alcohol in the solution. The continuous growth dominates the overall reaction process from trinuclear-oxo clusters to large-sized iron-oxo clusters and then to iron oxide nanoparticles (Figure 1). This controlled reaction pathway can be understood in the similar context of the nonhydrolytic sol–gel chemistry. At first, the controlled alcoholysis of trinuclear-oxo clusters forms hydroxyl groups on the trinuclear-oxo clusters. The trinuclear-oxo clusters containing reactive hydroxyl groups are condensed into intermediate iron-oxygen species, which have distinct numbers of iron (i.e., Fe₂, Fe₅, Fe₆, and Fe₇). These intermediate species grow into continuously profiled iron-oxo clusters from continuous supply of reactive clusters. Eventually, the nanoparticles gradually appear from the continuously growing iron-oxo clusters. This mechanism implies that the nucleation step is not distinct during the formation of the iron oxide nanoparticles studied in this report, whereas it is normally observed in the formation of many other types of nanoparticles as a prior stage to the growth regime. We believe that the absence of a distinct nucleation stage can be justified by the thermodynamic stability of the intermediate clusters regardless of their sizes due to the strong binding carboxylate groups and the controlled activation of the stabilized iron-oxo clusters.39

**CONCLUSION**

In this work, we elucidate that the continuous growth of iron-oxo complexes into iron oxide nanoparticles is regulated by the strong binding between the metal-oxo core and carboxylate ligands. The molecular structure of iron-oleate precursors and their entire growth trajectories are extensively verified by a combination of characterization methods and theoretical calculation. As the synthetic processes for various metal-oxide nanoparticles are analogous to that we studied using metal-oleate complexes as starting precursors, the continuous growth process proposed in this work extends insights into the formation mechanism of various other metal-oxide nanoparticles.

**ASSOCIATED CONTENT**

* Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/jacs.9b01670.

Details of the syntheses, characterization, data processing, calculation, supporting figures and tables (PDF)

**REFERENCES**


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